



ELECTROTECHNICAL TESTING INSTITUTE
Pod Lisem 129
171 02 Praha 8 - Troja

No. of pages:8
No. of annexes/No. of an. pages:-/
Ref.:Hly/Re

No. of the Test Report: 802532-04/01

Issued:30.1.2009



TEST REPORT

Name of product: Overvoltage protection
Type of product: PK2
Ratings: Un=230 V, 50 Hz, Uc=275 V, 50 Hz, Uoc=6 kV
Serial number: -
Manufacturer: HAKEL spol. s r. o., Bratří Štefanů 980, 500 03
Hradec Králové, Slezské Předměstí,
Czech Republic
Production site: HAKEL spol. s r. o., Bratří Štefanů 980, 500 03
Hradec Králové, Slezské Předměstí,
Czech Republic
EZÚ product coding system: 020499 – other
Ordering firm: HAKEL spol. s r. o., Bratří Štefanů 980, 500 03
Hradec Králové, Slezské Předměstí,
Czech Republic
Number of tested samples: 1
Samples submitted on: 17.6.2008
Location of testing: EZÚ
Tested from 20.10.2008 **through** 30.1.2009
Other data: ---
The product was tested according to: EN 61643-11:02+A11:07
(ident. ČSN EN 61643-11:03+A11:07)
cl.6, 6.1.1, 6.1.2, 7.2.2, 7.3, 7.3.2, 7.4, 7.4.1, 7.5,
7.5.4, 7.5.3, 7.9.2, 7.9.3, 7.9.4, 7.9.5, 7.9.6, 7.9.7,
7.9.8.

The test results contained in this report refer to the tested items only. The values presented in this report were measured with the accuracy specified in the testing regulations. All measuring instruments used are properly traceable.
This Report shall not be reproduced except as a whole.

Compiled by: Rezková Alena

Approved by: Hlavatý Jan

Testing laboratory
technical manager

Phone: +420 266104111

Fax: +420 264680870

E-mail: testing@ezu.cz
<http://www.ezu.cz>



Order from 27th June 2008
 Samples supplied on 17th June 2008
 Contract signed on 07th August 2008

Subject of certification is:

Overvoltage protection PK2, rated values 230 V/50 (60) Hz, Uoc=6kV, IP 20

Supplied by the manufacturer:

1. 1 pcs of samples – 1 piece PK2
2. Test Report Hakel No.08-0423 z 23.04.2008 for PK2; P-k16/12,24,48,110,2300 DC; P-k16/230 AC. Tested according to ČSN EN 61643-11:03+A11:07 – tested Uoc=6kV (1,2/50 a Uoc=10 kV (1,2/50) with passing result.
3. 3.Technical list for the insulating compound – SLOVAMID 6 GF 25 FRA 5 by PLASTCOM spol. s r.o., Hattalova 4, 831 03 Bratislava.
4. Test Record No.01-1030 dated 31st August.2001- type of test - measuring Up at 0,1; 0,2; 0,5; 1,0 and 2 multiply In (5kA) RG 550 combined mode with the passing result.
5. The product is provided with a catalogue sheet with the wiring diagram, technical data, component specification card.
6. Drawing documentation – drawings of outer casing (including inner construction parts) and wiring drawing (including el. specification card).

Tested according to:

EN 61643-11:02+A11:07 (ident. ČSN EN 61643-11:03 +A11:07)

Cl.6 Requirements

6.1.1 Identification

Manufacturer must provide the following minimal amount of information:

Manufacturer provided the following information:

a)	Manufacturer's name or trade mark, type *	HAKEL logo and type PK2
b)	Location category	inner
c)	number of electrodes	2
d)	Method of assembly	solid
e)	Highest permanent operating voltage Uc *	AC 275 V
f)	SPD type*	type 3, Uoc=6Kv
g)	Rated discharge current In for SPD type 1 and 2*	type 3 (T 3)
h)	Voltage level Up*	- <1 kV
i)	Rated load current IL	Not required
j)	Protection degree IP *	IP 20
k)	Short-circuit withstand capability	--
	Max.recommended Level of overcurrent protection *	In=3 kA(L/N, L/PE), 5 kA (N/PE)
l)	Effect indication of disconnecter	optical
m)	Position when normally used, if significant	on bar DIN 35 mm
n)	Marking of leads *	L, N, PE

n)	Marking of leads *	L, N, PE
o)	Installation instructions	Supplied instructions manual
p)	Current type *	AC
r)	Specific energy W/R	--
s)	Temperature limit*	-40 - +80°C
t)	Interrupt level of the follow-on current	--
u)	Any requirements on external disconnecter	no
v)	Residual current	--
w)	Temporary overvoltage characteristics	--
x)	Total discharge current I_{total}	--
Other markings		CE,

Passed

Label provided on the product:



Passed

Cl.6.1.2 Marking

Marking point a), e), g), h), j), l), o), and q) are required on the body or permanently attached to the body of SPD.

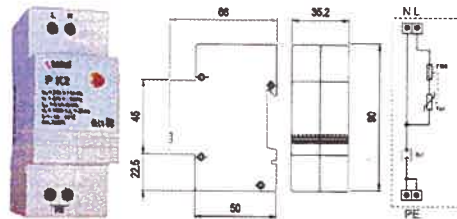
Marking must be ineffaceable and legible and cannot be placed over screws and removable components.

Findings:

Information marked * are stated on the body of the instrument and marking is legible.

Other data is stated in the technical documentation:

PK 2

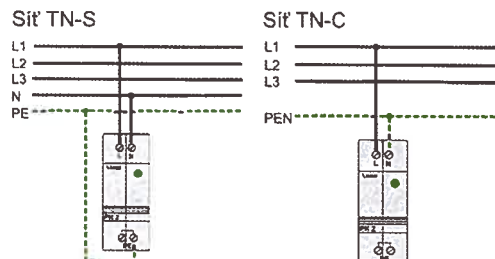


PK 2

Jednofázová přepětová ochrana určená pro univerzální použití k ochraně všech druhů elektrických zařízení připojených k síti nn proti účinkům pulzního přepětí. Je vhodná pro sítě TN-S i TN-C. Na zvláštní objednávku zákazníka je možno požadovat tento typ i pro jiná provozní napětí než 230V/50Hz. Splňuje požadavky kladené na třídu III svodičů přepětí dle ČSN EN 61643-11 a IEC 61643-1. Jako výkonové nelineární prvky jsou použity varistory s max. svodovou schopností $I_{max}(8/20) = 8\text{kA}$ a speciální bleskojistky s max. svodovou schopností $I_{max}(8/20) = 10\text{kA}$. Eventuelní porucha varistoru je indikována vysunutím červeného terčíku jezdce mechanické tepelné pojistky, reagující na přehřátí varistoru nad teplotu 120°C.

Typ		PK2
Třída svodiče podle IEC 61643-1 a ČSN EN 61643-11		III/TT3
Použití pro síť		TNS, TNC
Jmenovité pracovní napětí	U_N	230V/50(60)Hz
Maximální trvalé pracovní napětí	U_C	275V/50(60)Hz
Jmenovitý svodový proud $I_n(8/20)$	I_n	3kA (L/N, L/PE) 5kA (N/PE)
Kombinovaný impulz	U_{oc}	6kV (L/N, L/PE) 10kV (N/PE)
Napětová ochranná úroveň při U_{oc}	U_p	$\leq 1\text{kV}$ (L/N, L/PE) $\leq 1,2\text{kV}$ (L/PE, N/PE)
Ztrátový výkon při teplotě 20°C		<0,5W
Doba odezvy	t_A	<25ns (L/N) <100ns (L/PE) <100ns (L/PE)
Doporučené předjistiění		16A
TOV výdržnost	U_T	335V/5s (L/N) 1200V+ U_C /200ms (L/PE)
Pracovní teplota	θ	-40 až +80°C
Doporučený průřez při pojoovaných		max. 2,5mm ²
Stupeň krytí		IP 20
Materiál pouzdra		Polyamid PA6
Způsob montáže		na lištu DIN 35mm
Životnost		min. 100.000h
Hmotnost	m	80g
Katalogové číslo		32 030

Doporučené zapojení PK2



Přístroj PK2 obsahuje nelineární napětově závislé prvky (varistory a bleskojistky). Při provádění revizí rozvaděčů nebo při měření izolačních odporů rozvodu sítě nn je nutné jeho odpojení od rozvodů sítě nn.

Vnitř

N IS
L IS

Passed

Cl.7.2.2 Ineffaceability test of the marking

Marking in form of self-adhesive label and is ineffaceable.
Information is legible.

Passed

Cl.7.3. Terminals

7.3.1 According to the manufacturer, terminals allow maximum size of conductor 2.5 mm².
A test of conductor connection was carried out according to tab.4=1-2,5 mm².
Terminals are possible to be connected with conductors of size 1-2,5 mm².

Passed

7.3.2 Screw terminals

7.3.2.1

A reliability test of screws, current-carrying parts and connections.
Screws of the terminals were tightened 5 times with torque 0.5 Nm according to tab.5:
Screws were did not unfastened themselves and no damage to terminal and cover occurred.

Passed

Cl.7.4 Protection against direct contact test**Cl. 7.4.1 Insulation parts**

Tested with a test finger in accordance with ČSN EN 60529:1993 .
It was not possible to touch the live parts during the test.

Passed

Cl.7.5 Defining of the measured terminating voltage

According to tab.10 – a defining of the measured terminating voltage for class to III is done through test 7.5.4.

Cl.7.5.4 Test method for measuring arc-over voltage with combined pulse

Test Record No. 01-1030 dated 31/10/2001 was supplied by the test lab No. 1314 of HAKEL spol.s r.o. with the passing result.

Passed

Cl.7.5.3 Test method for measuring of the arc-over voltage with voltage pulses 1.2/50.

Test Record No. 08-0423 dated 23/04/2008 was supplied by the test lab HAKEL spol. s r.o. with the passing result.

Passed

Cl.7.9.2 Mechanical strength

- 7.9.2.1 Tested with a beater from the height of 200 mm in accordance with tab.13. Total number of 4 strokes were applied.

After the test, there was no damage or breach of the desired protection degree.

Passed

Cl.7.9.4 Thermal resistance

-7.9.3.1 Tested in the heat cabinet with temperature $(100 \pm 2)^\circ\text{C}$ for the period of 1 hour.

After the test (during the test) no deformations occurred; it was not possible to touch the live parts.

Passed

7.9.3.2 Tested with a ball-pointed tool which impresses the tested part with the force of 20 N for the period of 1 hour at temperature $125^\circ\text{C}\pm 2^\circ\text{C}$.

Measured \emptyset impression

Grey material of the cover 1,1 mm

Green material of the terminal board 1.34 mm

Diameter of the impression cannot be smaller than 2 mm.

Passed

Cl.7.9.4 – Resistance to abnormal heat and fire

Tested in accordance with ČSN EN 60695-2-11:01 – temperature of the glow-wire $850\pm 15^\circ\text{C}$.

Result:

Grey material carrying the terminals and the green material of the terminal board burns upon touching of the glow-wire, trickles but does not ignite the tissue paper and after removal of the glow-wire burning immediately stops.

Passed

Cl.7.9.5 Creepage distances and clearances test

Creepage distances and clearances for the SPD – inner category – were tested according to the table.15:

[mm]

Creepage distances:	prescribed	measured
1) between live parts of different polarity	3	>3
2) between live parts and body	3	>5
Clearances:		
4) between live parts of different polarity	3	>3
5) between live parts and body	3	>5

Passed

Cl.7.9.6 Surface railway resistance

The used insulation material SLOVAMID 6 GF 25 FRA 5 which has some specific characteristics in the natural version:

Declared – sneak currents CTI, A: >225 V (see the technical sheet provided by PLASTCOM spol.s r.o., Hattalova 4, 831 03 Bratislava).

In accordance with IEC 60112, the result A with the test voltage of 175 V.

Passed

Cl.7.9.7 Insulating resistance

-7.9.1 The sample was put in the humidity chamber with RV 91-95 % of humidity. The test samples were left in the humidity chamber for 48 hours.

-7.9.2 Once extracted the product from the humidity chamber, after 30-60 minutes the insulating resistance was measured for the period of 60 seconds at DC 500 V.

Measuring carried out between:

- a) Between all interconnected live parts and the SPD body accessible to random touch.

Insulating resistance measured was > 1000 MΩ

Insulating resistance cannot be smaller than 5 MΩ.

Passed

Cl.7.9.8 dielectric strength

Inside category SPD was tested as stated in 7.9.7.2 a).

SPD type were tested with alternating voltage according to tab.16 Uc up to 450 V = alternating voltage 2.2 kV applied for 1 minute. During the test no flashover or puncture occurred.

Passed

Apparatus used:

Humidity chamber	ZP 76 - 3970
Hygrometer	DKP 16 667
PPU 311	DKP 16 979
El. ZP 76 - 3921	
Thermistor thermometer	DHM 20 233
Thermometer THERM 2280-2	ZP 5751
Torque screwdriver	N 700900-N 700903
Test finger	DHM 21 365, DHM 21 371
Test beater	DKP 3317
Multimeter M1 T 242	ZP 88-4946
Glow-wire	ZP 82 - 4477
Electronic stop-watch	DKP 10 122
Heating box	ZP 76 - 3902, ZP 84 - 4628
Electronic slide gauge	DKP 19 821



Alena

Tested by: Rezková Alena

Date: 30th January 2009